

Developmental DTF1405.00 ESU Performance Polymers

Overview

Talc filled, high impact PP Compound. DTF1405.00 ESU has been developed for highly demanding aesthetic automotive applications, with superior scratch resistance and UV light stabilisation. It is especially suitable for car interior applications requiring ductility, because of its high impact resistance, even at low temperature and requiring very high level of scratch resistance because of the location in the car interior and low volatile organic carbon.

Applications:

- Instrument panel retainer
- Instrument panel trim
- Mid console
- Door panels
- Door pockets
- Interior trim
- Trunk trim

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.02 g/cm ³	1.02 g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	9.6 g/10 min	9.6 g/10 min	ISO 1133
Molding Shrinkage	9.0E-3 to 0.012 in/in	0.90 to 1.2 %	ISO 294-4
Volatiles - Organic Carbon (248°F (120°C))	20 ppm	20 ppm	VDA 277
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	283000 psi	1950 MPa	ISO 527-2/1
Tensile Stress (Yield)	3630 psi	25.0 MPa	ISO 527-2/50
Tensile Strain (Break)	70 %	70 %	ISO 527-2/50
Flexural Modulus ^{1, 2}	268000 psi	1850 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact Strength			ISO 180/1A
-40°F (-40°C)	2.4 ft-lb/in ²	5.0 kJ/m ²	
32°F (0°C)	4.8 ft-lb/in ²	10 kJ/m ²	
73°F (23°C)	12 ft-lb/in ²	25 kJ/m ²	
Multi-Axial Instrumented Impact Energy			ISO 6603-2
32°F (0°C), Ductile Failure	36.9 ft-lb	50.0 J	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Heat Deflection Temperature			
66 psi (0.45 MPa), Unannealed	230 °F	110 °C	ISO 75-2/B
264 psi (1.8 MPa), Unannealed	136 °F	58.0 °C	ISO 75-2/A
Vicat Softening Temperature	275 °F	135 °C	ISO 306/A120
CLTE - Flow	4.7E-5 in/in/°F	8.5E-5 cm/cm/°C	ASTM D696